MINING & CONSTRUCTION



LEADING THROUGH INNOVATION







Headquarters Offices and Technical Centre in Gijón (Spain).

SAMOA QUALITY AND LEADERSHIP

FLUID HANDLING TECHNOLOGY

SAMOA, a privately owned company, is a leading European manufacturer of Lubrication and Fluid Handling Equipment. SAMOA products are used for transfer, dispensing, dosing and recovery. SAMOA designs and manufactures a wide program that includes air operated piston and diaphragm pumps, volume flow meters, delivery guns, electronic components for inventory control systems, hose reels, hand pumps and accessories.

PRODUCT DEVELOPMENT

Product research and development is a fundamental part of SAMOA's philosophy. We are in permanent contact with the market to identify new customer needs, that we satisfy with product improvements and new products.

MANUFACTURING

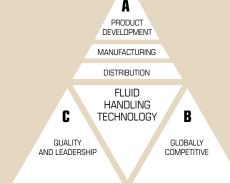
SAMOA's headquarters have been in Gijón, on the Spanish North Coast, for over 55 years. SAMOA's manufacturing facilities are modern and are equipped with the latest state-of-the art production equipment and technology. We are committed to design and manufacturing excellence, environmental sustainability and a healthy and safe workplace; our work processes and facilities are consequently ISO 9001, ISO 14001 and OHSAS 18001 certified.

DISTRIBUTION

Our products are available through a network of knowledgeable distributors and owned Distribution Companies. This global network provides a sales and consulting service, to identify the products that best meet each customer's needs and, when required, offers after sales service to ensure the long and satisfactory use of our equipment.

GLOBALLY COMPETITIVE

Our continuous product improvement process ensures that our products meet customer requirements worldwide, even in the most demanding applications and environments. As a result, we are proud to say that SAMOA products are reliably working away, night and day, in more than 100 countries.



Research & Development and Manufacturing facility in Gijón (Spain)



R&D

RESEARCH AND DEVELOPMENT

SAMOA's R&D Department is at the cutting edge of Lubrication Equipment and Fluid Handling product development programs with innovative technology concepts.

PRODUCT DESIGN & ENGINEERING

Product designs are created and rough product engineering is ensured by using 3D CAD. CAD-CAM manufacturing equipment dedicated to prototyping and a well equipped test laboratory, allow fast product evolution and the release of optimized and fully proven products to market.

MANUFACTURING

STATE OF THE ART MANUFACTURING

High volume CNC manufacturing equipment is fed by robots. The robotized material handling processes incorporate part cleaning and 100% automated part inspection.

Sheet metal processing is also highly automated and it includes welding robots, laser cutting and CNC bending machines among others.



before they are assembled into final products. Products are polyester powder coated, zinc or nickel plated depending on their functionality and finishing requirements.



UNWAVERING COMMITMENT TO QUALITY

Components are inspected during their manufacturing process following SPC standard and many sub-assemblies are 100% functionally tested. Many products, including all air operated pumps and meters, are run wet and taken through a carefully defined test procedure to ensure zero defects on shipment.

CUSTOMER SERVICE

RAPID AND RELIABLE ORDER FULFILMENT

SAMOA's experienced customer service staff and worldwide distributors can recommend the Lubrication Equipment System that best meets each application need.

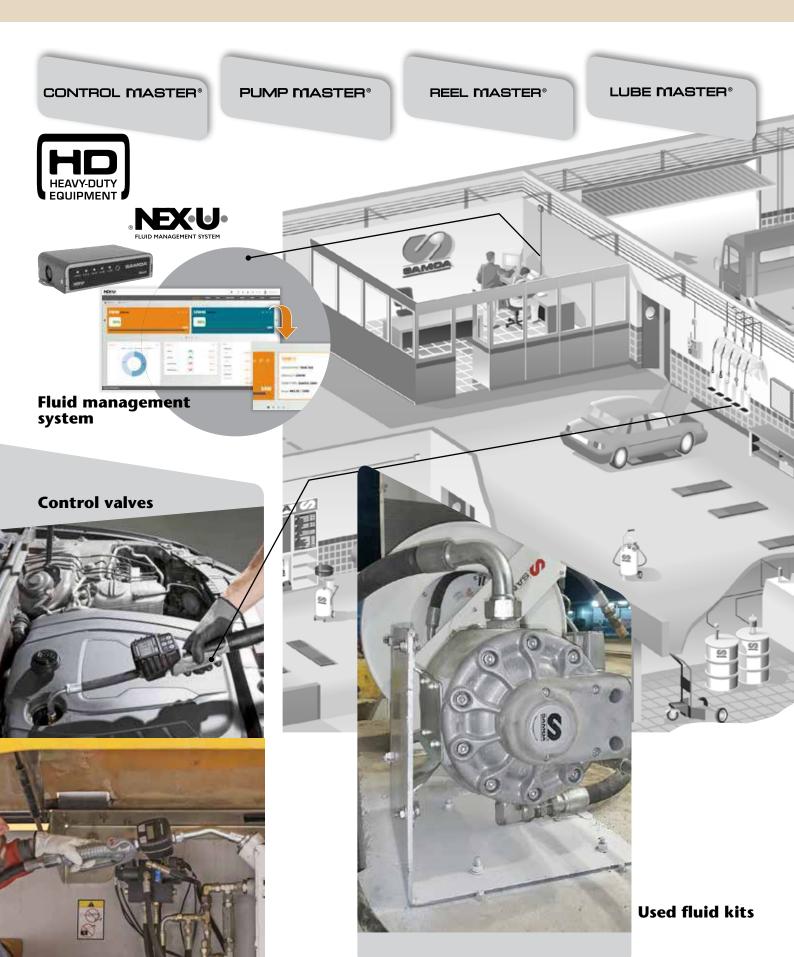
A generous inventory of finished products and parts allows short delivery times. High rotation products are stored in an automated warehouse integrated with the ERP system.

Prompt after-sales service and immediate spare parts availability ensure a long and trouble-free product life.

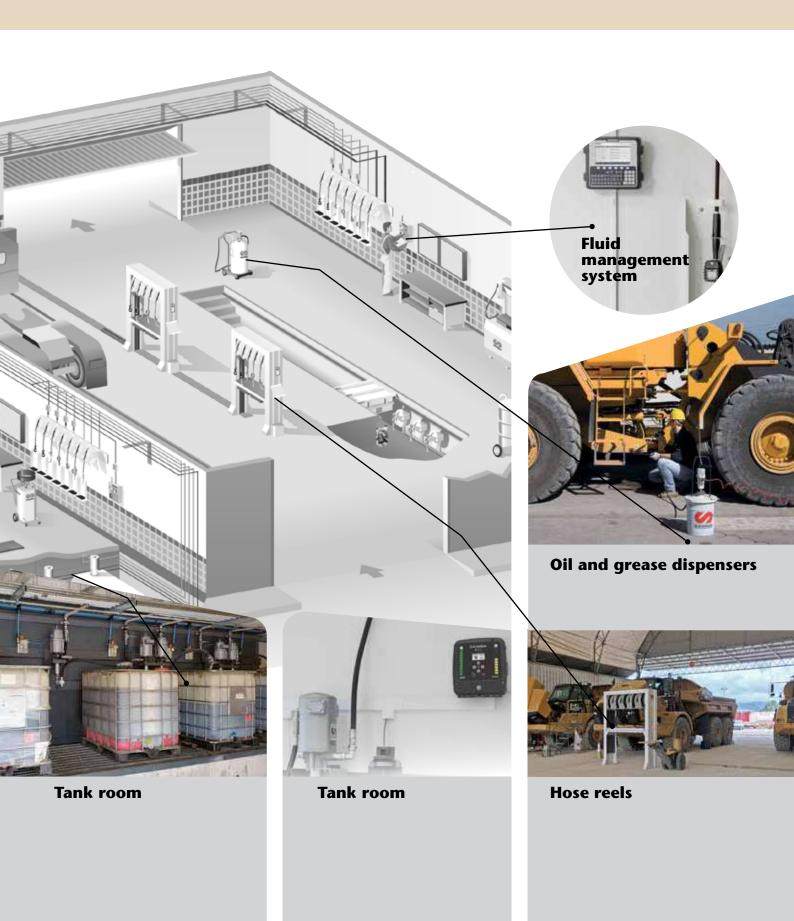


SAMOA PROVIDING YOU EFFICIENT SOLUTIONS

SAMOA provides solutions for dispensing all fluids used in vehicle service facilities and in Construction and Mining needs. Lubricants, grease, water, windshield wash, antifreeze and coolant solutions, AdBlue®/DEF, diesel, etc. From simple single point dispense systems or mobile packages to the most sophisticated installations, our solutions include all necessary components for pumping, distributing and controlling all fluids in your facility.



HEAVY-DUTY CONSTRUCTION AND HIGH PERFORMANCE EQUIPMENT DESIGNED FOR THE TOUGHEST ENVIRONMENTS



KEEPING THE FLUID TRACK



CONTROL USED AND NEW FLUIDS















Lubricants - AdBlue® / DEF - Windshield wash - Coolants - Diesel - Grease

EVERY YEAR A LARGE VOLUME OF LUBRICANTS AND OTHER SERVICE FLUIDS ARE PURCHASED...

- > DO YOU KNOW HOW IT IS USED?
- > DO YOU KNOW HOW MUCH IS LOST?
- > DO THE VOLUMES PURCHASED RECONCILE WITH THE VOLUMES SOLD?

IF YOU CANNOT ANSWER ANY OF THESE QUESTIONS, THEN YOU NEED TO TRACK YOUR FLUIDS.

- **▼ NEX-U.**®: connects you with efficient, simple and modern fluid tracking.
- **✓ NEX·U·**[®]: Every drop counts.
- **Set** alarm and re-ordering levels for no running out of fluids. **Set** alarm and re-ordering levels for no running out of fluids.

NEX-U-® ADAPTS TO YOUR OPERATION

- System access through a keypad, oil gun module or any computer terminal, laptop, tablet or smartphone used as a virtual keypad.
- Power to open solenoid valves is always wired, no batteries.
- Data transmission can be wireless or wired, to better meet your needs.
- Does not need installation in any of your computers or server.
- Web based software, accessible to all terminals connected.
- NEX·U· $^{\tiny{\circledR}}$ mobile allows fluid inventory and usage control in mobile service trucks.

DMS CONNECTION

More secured transactions: validate various job order fields and integrate transaction details.





FLUID MANAGEMENT SYSTEM



EFFICIENT FLUID MANAGEMENT FOR:

- HEAVY-DUTY MAINTENANCE
- FLEET CENTERS
- LUBE TRUCKS AND MOBILE SERVICE CENTRES
- AUTOMOTIVE SERVICE CENTERS AND CAR DEALERS

MAIN COMPONENTS



⊎net

Single board computer controls the system and contains the U-track web based software.



Uvalve

All in one pulse meter, solenoid valve, filter and electronic module with display.



Udat

System keypad with a full colour, touch screen and a full QWERTY keypad provides full access to NEX·U.® and U·track.



Uvision

Handheld displays. U·vision⁺ also includes system access keypad.



satisfies

Utank

Provides real-time inventory control and manages different alarm points.









AIR OPERATED OIL PUMPS AND KITS

PUMP MASTER®

> WIDE RANGE OF OIL PUMPS TO SELECT THE APPROPRIATE ONE FOR YOUR APPLICATION > CHOOSE THE RIGHT PUMP TO ENSURE A DURABLE AND RELIABLE SERVICE









Standard-Duty Pumps



Heavy-Duty Pumps



Heavy-Duty Pumps



Heavy-Duty Pumps

PUMP N	MASTER 2 - 1:1	PUMP MASTER 4 - 3:1 PUMP MASTER 4 - 5:1	PUMP MASTER 35 - 5:1 PUMP MASTER 35 - 8:1	PUMP MASTER 45 - 3:1 PUMP MASTER 45 - 6:1 PUMP MASTER 45 - 10:1	PUMP MASTER 60 - 6:1 PUMP MASTER 60 - 12:1
	ransfer pump up to 30 m outlet (no reels)	Pump Master 4 - 3:1 up to 60 m with 1 - 2 outlets Pump Master 4 - 5:1 up to 150 m with 1 - 2 outlets	Pump Master 35 - 5:1 Performance pump up to 150 m with 2 - 4 outlets Pump Master 35 - 8:1 Pressure pump up to 200 m with 2 - 4 outlets	Pump Master 45 - 3:1 Volume Transfer pump up to 75 m with 3 - 4 outlets Pump Master 45 - 6:1 High Flow pump up to 160 m with 3 - 4 outlets Pump Master 45 - 10:1 Pressure Flow pump up to 240 m with 3 - 4 outlets	Pump Master 60 - 6:1 High Delivery pump up to 160 m with 3 - 4 outlets Pump Master 60 - 12:1 High Performance pump up to 250 m with 3 - 4 outlets



Lube truck applications



Tank mounted pump





- Reduced air consumption
- State-of-the-art material
- Non icing
- Designed for long and reliable life

AIR OPERATED GREASE PUMPS AND KITS

PUMP MASTER®

> WIDE RANGE OF GREASE PUMP TO SELECT THE APPROPRIATE ONE FOR YOUR APPLICATION > CHOOSE THE RIGHT PUMP TO ENSURE A DURABLE AND RELIABLE SERVICE











Heavy-Duty Pumps

PUMP MASTER 3 - 55:1	PUMP MASTER 35 - 60:1	PUMP MASTER 45 - 25:1 PUMP MASTER 45 - 40:1 PUMP MASTER 45 - 70:1	PUMP MASTER 60 - 12:1 PUMP MASTER 60 - 80:1
Utility High Pressure pump up to 50 m with 1 outlet (no reel)	Heavy-Duty High Pressure pump up to 75 m with 1 - 2 outlets	Pump Master 45 - 25:1 Heavy-Duty Pressure Transfer pump. Up to 75 m with 1 outlet (no reels). Pump Master 45 - 40:1 Heavy-Duty High Flow pump up to 125 m with 4 or more outlets. Pump Master 45 - 70:1 Heavy-Duty High Pressure pump up to 175 m with 4 or more outlets.	Pump Master 60 - 12:1 Heavy-Duty Volume Transfer pump up to 50 m with 1 outlet. Pump Master 60 - 80:1 Heavy-Duty High Performance pump up to 250 m with 4 or more outlets.
NLGI-2	NLGI-2	NLGI-1 / NLGI-2	NLGI-2



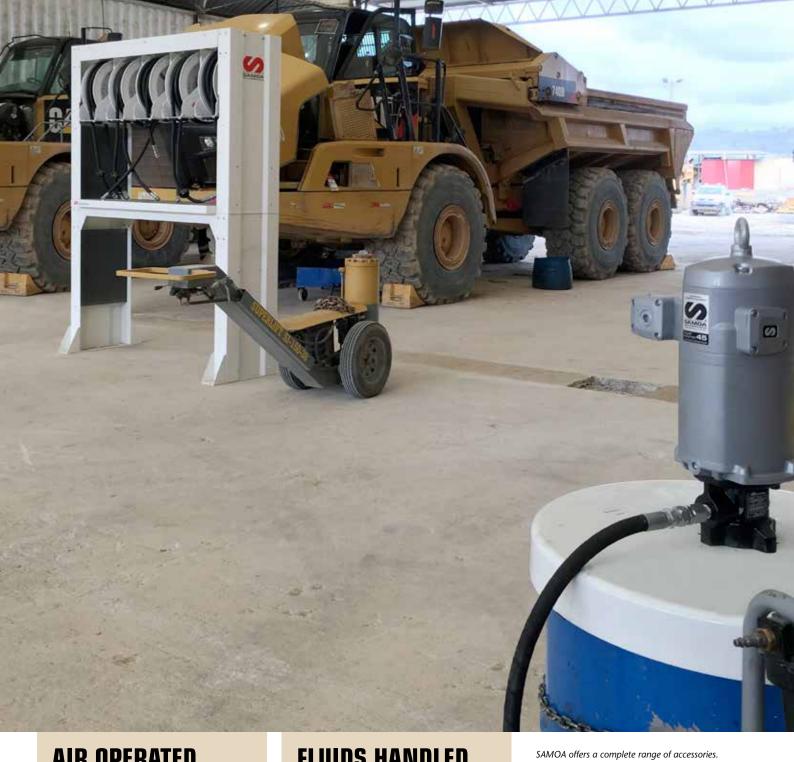




Grease mobile units



Tank horizontal mounted pump kit



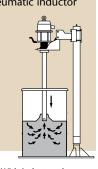
AIR OPERATED GREASE PUMPS

- Easy maintenance
- Quiet, non icing
- Reduced air consumption
- State of the art material
- Designed for long and reliable life

• Pump systems with pneumatic inductor available



No inductor. Air pockets and channels can be formed.



With inductor plate. Pump is permanently primed.

FLUIDS HANDLED

• High viscosity oil

• Grease up to NLGI-3



AIR OPERATED DOUBLE DIAPHRAGM PUMPS

> WIDE RANGE OF DIAPHRAGM PUMPS FOR:

DISPENSING TRANSFERRING EVACUATING























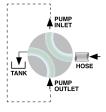


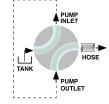
DIFFERENT TYPES OF NEW AND USED FLUIDS

- Oils
- Antifreeze, coolant
- Windshield wash
- Hydraulic fluids
- Brake fluid
- Diesel

- Hydraulic fluid / Skydrol (airplane)
- AdBlue® / DEF
- Water
- Waste oil
- Waste antifreeze

Four way valves simplify plumbing and allow the use of one pump to pull and push waste fluids on/off their storage tank with the swing of a handle.





FILL TANK POSITION

EMPTY TANK POSITION





1/2" 50 l/min



1" 100 l/min

. 100 l/min



METAL PUMPS 1/2" 1" 1"

200 I/min

50 I/min

INNOVATIVE CENTRAL FLOW TECHNOLOGY

Directflo® pumps are inside out pumps, the fluid is pumped through the centre of the pump and compressed air acts on the outside face of the diaphragms.

Important innovations were necessary to realise the central flow concept.





- REDUCED AIR CONSUMPTION
- COMPACT DESIGN
- SMOOTH RUNNING
- SUPERIOR ALL-ROUND PUMPING PERFORMANCE
- SIMPLE, RELIABLE & DURABLE
- ROBUST



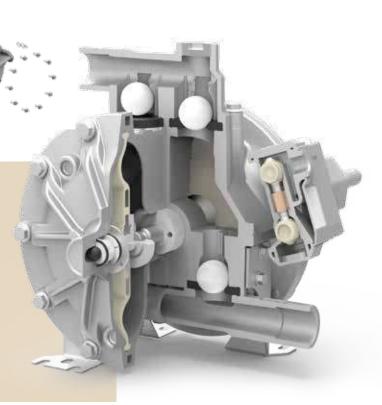
QUICK AND SIMPLE MAINTENANCE



- Easy maintenance
- Smooth running
- Reduced air consumption
- Superior pumping performance
- Simple Reliable Durable
- Robust

FLUIDS HANDLED

- Oils
- Antifreeze, coolant
- Windshield wash
- Hydraulic fluids
- Brake fluid
- Diesel
- AdBlue® / DEF
- Water
- Waste oil
- Waste antifreeze



HEAVY-DUTY HOSE REELS

REEL MASTER®

- > PREMIUM QUALITY FLUID REELS
 > INCREASE PRODUCTIVITY AND SAFETY INCREASE HOSE LIFE SIMPLE HOSE HANDLING AND STORAGE • WORK ENVIRONMENT IMPROVEMENT

RM-12L

Low, medium and high pressure fluids. Up to 15 m x 1/2" hose.













Low, medium pressure fluids. Up to: 15 m x 1" hose, 20 m x 3/4" hose, 25 m x 3/4" hose or 30 m x 1/2" hose.















RM-34

Low, medium and high pressure fluids. Up to 15 m x 3/4" hose or 20 m x 1/2" hose.





















RM-150

Low pressure fluids, extra large delivery up to 15 m x 1 1/2" hose.

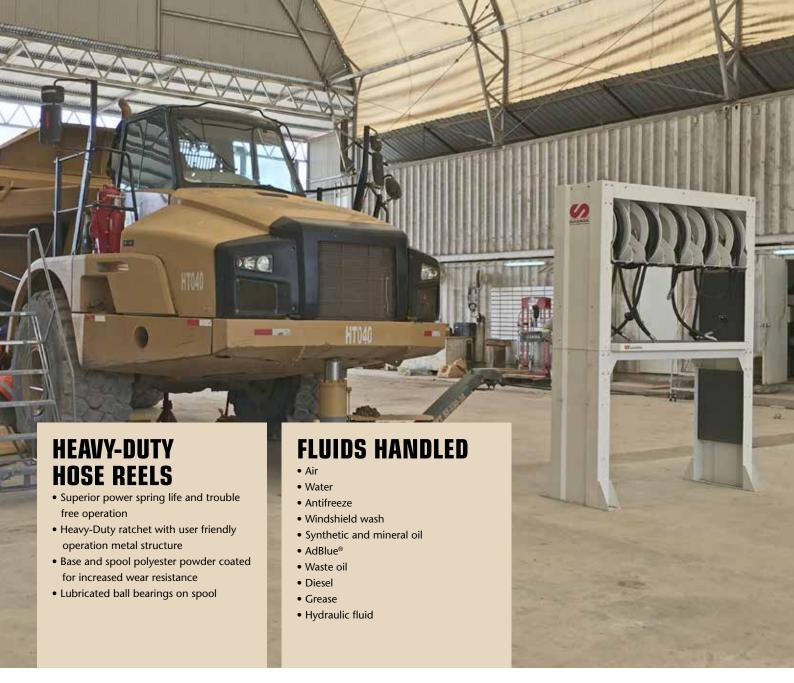












SAMOA offers a complete range of accessories for hose reel installations



CONTROL VALVES AND METERS

> METERS AND CONTROL VALVES ENGINEERED FOR DURABILITY UNDER THE TOUGHEST CONDITIONS







HIGH-FLOW

applications.

CONTROL EC70

ELECTRONIC METER

For all types of lubricants high flow

CONTROL VALVE











HIGH-FLOW CONTROL VALVE

For all types of lubricants and antifreeze.

90 I/min nominal flow rate.









ELECTRONIC-METER CONTROL VALVE

For all types of lubricants and antifreeze.

30 I/min nominal flow rate. In & outlet protectors.



CONTROL MASTER®









CONTROL PA40 **CONTROL VALVE**

For all types of lubricants and antifreeze.

40 I/min nominal flow rate. In & outlet protectors.











Several colour protectors available for fluid differentiation. For mounting at the EC30 and PA40 gun outlets.

CONTROL VALVES AND METERS

> METERS AND CONTROL VALVES ENGINEERED FOR DURABILITY UNDER THE TOUGHEST CONDITIONS







CONTROL MASTER®



CONTROL MC30

MECHANICAL-METERED CONTROL VALVE

For all types of lubricants and antifreeze. Ideal for outdoor applications.

30 I/min nominal flow rate. Inlet protector.





CONTROL MP30

MECHANICAL-METERED PRESET CONTROL VALVE

For all types of lubricants. Ideal for outdoor applications.

30 I/min nominal flow rate. Inlet protector.





CONTROL PG77 **GREASE CONTROL VALVE**

Grease control valve



CONTROL VALVES AND METER

- Extensively and rigorously field tested for reliable performance
- Designed for tough environments.
- High accuracy
- Ergonomic design
- Inlet filter with large screen surface
- Large selection of outlets available
- Easy to replace AAA alkaline batteries

FLUIDS HANDLED

- Oil
- Grease
- Coolant
- Antifreeze

WASTE OIL MANAGEMENT

> RESPONSIBLE AND EFFICIENT WASTE FLUID MANAGEMENT

LUBE MASTER®



LOW LEVEL MOBILE DRAINER

95 litres. Low level mobile drainer. For use with vans, trucks, tractors, mining and construction vehicles.

WASTE OIL DRAIN AND EVACUATION PUMP KITS

DF100 double diaphragm pump kit (100 l/min) for discharging waste oil drainers through a hydraulic coupler.





LUBRICATION AND FLUID HANDLING

SAMOA OFFERS A WIDE RANGE OF HAND OPERATED PRODUCTS TO SOLVE THE SIMPLEST NEEDS

PRO MASTER®

BATTERY **GREASE PUMPS**

LEVER ACTION **GREASE PUMPS**

500 cc

GREAS

PISTOL GRIP GREASE PUMPS

500 cc

BUCKET PUMPS

















Cartridge loading



Loading with filler pump (using filler valve: 128 003)

ROTARY DRUM PUMPS



HIGH **PERFORMANCE DRUM PUMPS**



LEVER ACTION DRUM PUMPS



OIL PUMPS		PM2 PUMPS			PM4 F	PUMPS		PM35	PUMPS	
PART No.	351 120	356 120	352 120	340 120	341 120	347 120	348 120	535 530	535 510	
APPLICATION	Stub pump	60 l drum pump	205 l drum pump	Stub pump	205 l drum pump	Stub pump	205 l drum pump	Universal stub pump	205 I drum bung mounted	
PUMP TUBE HEIGHT	215 mm	700 mm	915 mm	200 mm	910 mm	278 mm	915 mm	186 mm	910 mm	
TOTAL HEIGHT	500 mm	985 mm	1.200 mm	585 mm	1.295 mm	663 mm	1.300 mm	461 mm	1.185 mm	
PUMP PRESSURE RATIO		1:1		3	:1	5:	:1	5:1		
AIR PRESSURE OPERATING RANGE		1,5 - 10 bar		1,5 -	10 bar	1,5 - 1	10 bar	2 to 12 bar		
AIR CONSUMPTION (1)		150 NL/min		285 N	IL/min	400 N	400 NL/min		350 NI/min	
MAXIMUM FLUID OUTLET PRESSURE		10 bar		30	30 bar		50 bar		60 bar	
AIR MOTOR DIAMETER		51 mm		88	88 mm		88 mm		80 mm	
AIR MOTOR EFFECTIVE DIAMETER		35 mm		60 mm		60 mm		80 mm		
AIR MOTOR STROKE		75 mm		100 mm		100	100 mm		80 mm	
DELIVERY	20	l/min at 150 cp	om	10 l/min	at 85 cpm	10 l/min a	t 125 cpm	12 l/min	at 80 cpm	
MAXIMUM FREE FLOW DELIVERY (2)		52 l/min		42 l	/min	25 l	/min	30 I	/min	
AIR INLET		1/4" BSP (F)		3/8" E	BSP (F)	1 "8\8	NPSM	3/8" E	SSP (F)	
FLUID INLET (SHORT PUMP ONLY)		1" BSP (F)		1" BS	SP (F)	1" BS	SP (F)	1 1/2"	BSP (F)	
FLUID OUTLET		3/4" BSP (F)		3/4" E	BSP (F)	3/4" [NPSM	1/2" E	SSP (F)	
NOISE LEVEL (3)		80 dB		93	dB	95	dB	80	dB	

(1) Air consumption with 6 bar air inlet pressure and with PM2 - 1:1 150 cpm, PM4: 10 l/min and PM35 - 5:1: 80 cpm. (2) Maximum free delivery at 7 bar (PM35 - 5:1 at 5 bar). (3) Maximum noise level measured at 1 m from the pump, 7 bar air pressure and free delivery.

OIL PUMPS	PM35	PUMPS		PM45	PUMPS		PM60	PUMPS
PART No.	535 830	535 810	536 330	536 630	536 030	536 010	537 630	537 130
APPLICATION	Stub pump	205 l drum bung mounted	Stub pump	Stub pump	Stub pump	205 l drum pump	Stub pump	Stub pump
PUMP TUBE HEIGHT	158 mm	910 mm	200 mm	200 mm	200 mm	855 mm	200 mm	200 mm
TOTAL HEIGHT	445 mm	1.169 mm	702 mm	702 mm	702 mm	1.357 mm	716 mm	716 mm
PUMP PRESSURE RATIO	8	8:1		6:1	10:1		6:1	12:1
AIR PRESSURE OPERATING RANGE	2 to	12 bar	1,5 to 12 bar	1,5 to 12 bar	1,5 to	12 bar	1,5 to 12 bar	1,5 to 12 bar
AIR CONSUMPTION (1)	350 NI/min		800 NI/min	830 NI/min	850 NI/min		1.100 NI	1.150 NI
MAXIMUM FLUID OUTLET PRESSURE	96	96 bar		72 bar	120 bar		72 bar	144 bar
AIR MOTOR EFFECTIVE DIAMETER	80	mm	115 mm	115 mm	115	mm	150 mm	150 mm
AIR MOTOR STROKE	80	mm	100 mm	100 mm	100	mm	100 mm	100 mm
DELIVERY AT 80 CPM (PM60 AT 60 CPM)	7 l/	/min	45 l/min	25 l/min	15 I,	/min	35 l/min	20 l/min
MAXIMUM FREE FLOW DELIVERY	17	l/min	120 l/min	95 I/min	65 l	/min	100 I/min	65 I/min
AIR INLET	3/8" I	BSP (F)	1/2" BSP (F)	1/2" BSP (F)	1/2" E	BSP (F)	1/2" BSP (F)	1/2" BSP (F)
FLUID INLET	1" B	SP (F)	1 1/2" BSP (F)	1 1/2" BSP (F)	1 1/2"	BSP (F)	1 1/2" BSP (F)	1 1/2" BSP (F)
FLUID OUTLET	1/2"	BSP (F)	3/4" BSP (F)	3/4" BSP (F)	3/4" E	BSP (F)	3/4" BSP (F)	3/4" BSP (F)
NOISE LEVEL (2)	80) dB	80 dB	80 dB	80	dB	80 dB	80 dB

(1) Maximum air consumption with 5 bar air inlet pressure and 80 cpm (PM60: 60 cpm). (2) Maximum noise level measured at 1 m from the pump, 7 bar air pressure and free delivery.

OIL PUMP KITS										
PART No.	DESCRIPTION	HOSE	DELIVE	RY GUN	APPROX. DELIVERY					
454 110	3:1 transfer metered package	3 m x 1/2" (362 103)	Hose end m	Hose end meter 365 535		l/min				
454 111	3:1 transfer package	3 m x 1/2" (362 103)	Oil control o	gun 363 115	15	l/min				
454 100	Transfer pump with spigot valve	-	Oil spigot valve 361	100 and tray 736 462	23	l/min				
454 150	3:1 transfer pump + IBC side bracket (2)	6 m x 1/2" (362 106)	Hose end meter 365 535		12 l/min					
OIL MOBILE UNITS										
PART No.	APPLICATION	PUMP	HOSE END METER	DELIVERY HOSE	TROLLEY	OTHER ACCESSORIES				
370 400	50 l drum	358 120	365 535	3 m x 1/2" 362 103	431 000	Drum cover 418 010				
328 010	Self contained, 70 l	358 120	365 535	3 m x 1/2" 362 103	373 310	Self contained 70 I tank				
376 300	205 l drum	354 120	365 535	3 m x 1/2" 362 103	432 000	-				
376 610	205 l drum	353 120	365 535	3 m x 1/2" 362 103	432 814	Suction hose 367 011				
378 120	205 l drum	353 120	365 535	10 m reel 506 202	432 814	Suction hose 367 011				

GREASE PUMPS		РМЗ Р	PUMPS		PM35 PUMPS		
PART No.	404 100	405 100	407 200	409 200	530 610	530 620	530 630
APPLICATION	12,5 - 20 kg pails	50 kg drums	50 kg drums	185 kg drums	185 kg drum	50 kg	12,5 - 20 kg
PUMP TUBE HEIGHT	410 mm	510 mm	725 mm	920 mm	925 mm	730 mm	516 mm
TOTAL HEIGHT	650 mm	710 mm	925 mm	1.120 mm	1.212 mm	1.017 mm	803 mm
PUMP PRESSURE RATIO	55:1 60:1						
AIR PRESSURE OPERATING RANGE		1,5 to	10 bar	2 to 10 bar			
AIR CONSUMPTION (1)		165 N	L/min		450 NI/min		
MAXIMUM FLUID OUTLET PRESSURE		550	bar	600 bar			
AIR MOTOR DIAMETER		70	mm		80 mm		
AIR MOTOR STROKE		35	mm		80 mm		
DELIVERY		300 g/min	at 110 cpm			900 g/min at 80 cpm	1
MAXIMUM FREE FLOW DELIVERY (2)		540 g	g/min			2 kg/min	
AIR INLET		1/4" NI	PSM (F)		3/8" BSP (F)		
FLUID OUTLET		1/4" NI	PSM (F)		3/8" BSP (F)		
NOISE LEVEL (3)		92	dB			80 dB	

(1) Maximum air consumption with 6 bar air inlet pressure, NLGI-2 grease at 20 °C and 100 cpm. (PM35, 5 bar and 80 cpm). (2) Maximum free delivery at 7 bar. NLGI-2 grease. (3) Maximum noise level measured at 1 m from the pump, 7 bar air pressure and free delivery.



GREASE PUMPS				PM45 PUMPS					
PART No.	531 210	531 410	531 420	531 430*	531 710	531 720	531 730*		
APPLICATION	185 kg drum	185 kg drum	50 kg drum	Bulk tote	185 kg drum	50 kg drum	Bulk tote		
PUMP TUBE HEIGHT	855 mm	855 mm	650 mm	490 mm	855 mm	650 mm	490 mm		
TOTAL HEIGHT	1.357 mm	1.357 mm	1.152 mm	992 mm	1.357 mm	1.152 mm	992 mm		
PUMP PRESSURE RATIO	25:1		40:1 70:1						
CONTINUOUS DUTY FLOW RATE	6 kg/min		3,5 kg/min			2 kg/min			
MAXIMUM FREE FLOW	16 kg/min		11 kg/min			7,5 kg/min			
AIR PRESSURE OPERATING RANGE	1,5 to 14 bar		1,5 to 14 bar			1,5 to 7 bar			
MAXIMUM OUTLET PRESSURE	350 bar		560 bar		490 bar				
AIR MOTOR EFFECTIVE DIAMETER	115 mm		115 mm		115 mm				
AIR MOTOR STROKE	100 mm		100 mm			100 mm			
AIR CONSUMPTION (1)	1.340 NI/min		750 NI/min			925 NI/min			
AIR INLET	1/2" BSP (F)	1/2" BSP (F)			1/2" BSP (F)				
FLUID OUTLET	1/2" BSP (F)		1/2" BSP (F)			1/2" BSP (F)			
NOISE LEVEL (2)	80 dB		80 dB			80 dB			

GREASE PUMPS		PM60 PUMPS				
PART No.	532 130*	532 810	532 820			
APPLICATION	Bulk tote	185 kg drum	50 kg drum			
PUMP TUBE HEIGHT	226 mm	855 mm	650 mm			
TOTAL HEIGHT	742 mm	1.371 mm	1.166 mm			
PUMP PRESSURE RATIO	12:1	80:1				
CONTINUOUS DUTY FLOW RATE	15 kg/min	2,5 k	g/min			
MAXIMUM FREE FLOW	40 kg/min	8 kg/min				
AIR PRESSURE OPERATING RANGE	1,5 to 7 bar	1.5 to 7 bar				
MAXIMUM OUTLET PRESSURE	84 bar	560 bar				
AIR MOTOR EFFECTIVE DIAMETER	150 mm	150	mm			
AIR MOTOR STROKE	100 mm	100	mm			
AIR CONSUMPTION (1)	1.100 NI/min	1.000	NI/min			
AIR INLET	1/2" BSP (F)	1/2" BSP (F)				
FLUID OUTLET	1" BSP (F)	1/2" BSP (F)				
NOISE LEVEL (2)	80 dB	80	dB			

⁽¹⁾ Air consumption at 5 bar air pressure, NLGI-2 grease (PM45 25-1: NLGI-0) at 20 °C and 80 cpm (PM60 at 60 cpm). (2) Noise level measured at 1 m from the pump, 7 bar air pressure and free delivery.
* Includes adaptor 753 110 to fit a 3" cam-lock connector for use in totes and grease bags.

GREASE PUM	P KITS						
PART No.	APPLICATION	PUMP	DRUM COVER	FOLLOWER PLATE	DELIVERY HOSE	GREASE GUN WITH Z-SWIVEL	TROLLEY
424 150	Mobile unit, 12.5 to 18 kg (1)	404 100	418 013	-	2 m x 1/4" 412 102	413 080	430 000
424 152	Mobile unit, 20 kg (1)	404 100	418 002	-	2 m x 1/4" 412 102	413 080	430 000
424 170	Portable unit, 12.5 to 18 kg (1)	404 100	418 013	-	2 m x 1/4" 412 102	413 080	-
424 170.800	Portable unit, 12.5 to 18 kg (1)	404 100	418 013	417 001	2 m x 1/4" 412 102	413 080	-
424 172	Portable unit, 20 kg (1)	404 100	418 002	-	2 m x 1/4" 412 102	413 080	-
424 172.710	Portable unit, 20 kg (1)	404 100	418 002	417 001	2 m x 1/4" 412 102	413 080	-
482 200	Mobile unit, 12.5 to 20 kg (2)	404 100	-	-	2 m x 1/4" 412 102	413 080	480 021
425 150	Mobile unit, 50 kg drum	407 200	418 004	-	3 m x 1/4" 412 103	413 080	431 000
425 150.002	Mobile unit, 50 kg drum	407 200	418 004	417 002	3 m x 1/4" 412 103	413 080	431 000
425 290	Mobile unit, 50 kg drum	407 200	418 004	-	2 m x 1/4" 412 102	413 080	430 000
482 500	Mobile unit, 50 kg drum (3)	407 200	-	-	3 m x 1/4" 412 103	413 080	480 050
428 243	Mobile unit, 185 kg drum	409 200	418 006	417 004	4 m x 1/4" 412 104	413 080	432 000
428 262	Stationary unit, 185 kg drum	409 200	418 006	417 004	4 m x 1/4" 412 104	413 080	-

⁽¹⁾ Includes carrying handle 741 602.
(2) Shielded unit. Includes base with 4 castors.
(3) Shielded unit. Includes base with 2 wheels and 2 castors.

DOUBLE DIAPHRAGM PUMPS, DIRECTE	LO® PLASTIC SERIES					
PUMP SIZE	DF	50	DF	100	DP200	
PART No.	552 164	552 162	551 164	551 162	555 115	
PUMP PRESSURE RATIO	1	1:1		:1	1:1	
MAXIMUM FREE DELIVERY(1)	50 I	/min	100	/min	200 l/min	
DELIVERY PER STROKE APPROX.(1)	0,1	litres	0,25	litres	0,50 litres	
DELIVERY PER CYCLE (2 X STROKES)(1)	0,2	0,2 litres		0,50 litres		
AIR PRESSURE OPERATING RANGE	1,5 to	8 bar	1,5 to	1,5 to 8 bar		
SOLIDS IN SUSPENSION MAX. SIZE	3 r	nm	4 r	nm	6 mm	
MAXIMUM DRY SUCTION HEAD(1)	6	m	4,5	m	5 m	
MAXIMUM WET SUCTION HEAD(1)	8	8 m		m	8 m	
WEIGHT	2,2	! kg	5,1	10,5 kg		
FLUID INLET CONNECTION	1/2" E	BSP (F)	1" BS	1" Flange		
FLUID OUTLET CONNECTION	1/2" E	BSP (F)	1" BS	1" Flange		
AIR INLET CONNECTION	3/8" N	PSM (F)	3/8" NI	PSM (F)	3/8" NPSM (F)	
PUMP BODY	Polypropylene	Conductive Polypropylene	Polypropylene	Conductive Polypropylene	Polypropilene	
DIAPHRAGMS	TPE	PTFE	TPE	PTFE	TPE	
BALLS	PTFE	PTFE	PTFE	PTFE	PTFE	
OTHER WETTED PARTS	FKM, Stainless steel	FKM, Stainless steel	FKM, Stainless steel	FKM, Stainless steel FKM, Stainless steel		
APPLICATIONS	Antifreeze and windshield wash solutions, AdBlue® / DEF	ATEX pump for pure ethanol, pure windshield wash	Antifreeze and windshield wash solutions, AdBlue® / DEF	$\langle Ex \rangle$ ATEX pump for pure ethanol, pure windshield wash	Antifreeze and windshield wash solutions, AdBlue® / DEF	

DOUBLE DIAPHRAGM PUMPS, DIRECT	FLO® METAL SERIES							
PUMP SIZE	DF50	DF1	100	DP2	200	DF	250	
PART No.	552 010	551 010	551 030	555 010	555 030	554 010	554 020	
PUMP PRESSURE RATIO	1:1	1:1		1:1		1:1		
MAXIMUM FREE DELIVERY(1)	50 l/min	100 l/min		200 l/min		250	250 l/min	
DELIVERY PER STROKE APPROX.(1)	0,1 litres	0,25	litres	0,5 litres		0,6	litres	
DELIVERY PER CYCLE (2 X STROKES)(1)	0,2 litres	0,50 litres		1 litre		1,2	litres	
AIR PRESSURE OPERATING RANGE	1,5 to 8 bar	1,5 to 8 bar		1,5 to	1,5 to 8 bar		1,5 to 8 bar	
SOLIDS IN SUSPENSION MAX. SIZE	3 mm	4 mm		6 n	nm	6 mm		
MAXIMUM DRY SUCTION HEAD(1)	6 m	4,5 m		5	m	5 m		
MAXIMUM WET SUCTION HEAD(1)	8 m	7 m		8	m	8	m	
WEIGHT	3,5 kg	7,2 kg		11,5	11,5 Kg		20 kg	
FLUID INLET CONNECTION	1/2" BSP (F)	1" BS	SP (F)	1" BSPP (F)		1 1/2" BSP (F) and DIN PN-10 flange		
FLUID OUTLET CONNECTION	1/2" BSP (F)	1" BS	SP (F)	1" BSPP (F)		1 1/2" BSP (F) and DIN PN-10 flange		
AIR INLET CONNECTION	3/8" NPSM (F)	3/8" NF	PSM (F)	3/8" NPSM (F)		1/2" NPSM (F)		
PUMP BODY	Aluminium	Alumi	inium	Alumi	nium	Alum	inium	
DIAPHRAGMS	TPE	TPE	NBR	TPE	NBR	TPE	PTFE	
BALLS	Acetal	Acetal	NBR	Acetal	Acetal	Ac	etal	
OTHER WETTED PARTS	PTFE, NBR, Stainless steel	PTFE, NBR, Stainless steel	PTFE, Stainless steel	NBR, Stainless steel	Stainless steel	NBR, Stainless steel	FKM, Stainless stee	
APPLICATIONS	Antifreeze and windshield wash solutions, lubricants	Antifreeze and windshield wash solutions, lubricants, diesel	Special for waste oil and diesel evacuation	Antifreeze, lubricants, diesel.	Special for waste oil and diesel evacuation	Antifreeze and windshield wash solutions, lubricants, diesel.	Diesel	

⁽¹⁾ Data measured with water, air inlet pressure 7 bar (100 psi), 20 °C (68 °F).

504 150 504 250 504 350 504 351	504 159 504 259 504 359.001 504 359	1/2" 1/2" 1/4"	15 m	CONNECTING HOSE INLET IR / WATER / ANTIFREEZE SOLUT 1/2" BSP (M) SYNTHETIC AND MINERAL OIL: 1/2" BSP (M) GREASE AND HYDRAULIC FLUII	1/2" BSP (M)	PRESSURE RATING 20 bar	WEIGHT (WITH HOSE) 24 kg
504 250 504 350	504 259 504 359.001	1/2"	15 m	1/2" BSP (M) SYNTHETIC AND MINERAL OIL: 1/2" BSP (M)	1/2" BSP (M) S		24 kg
504 250 504 350	504 259 504 359.001	1/2"	15 m	SYNTHETIC AND MINERAL OIL: 1/2" BSP (M)	S		24 kg
504 350	504 359.001	1/4"		1/2" BSP (M)			
504 350	504 359.001	1/4"		, , ,	1/2" BSP (M)		
			15	GREASE AND HYDRAULIC FLUII	, ()	160 bar	24 kg
			15		D		
504 351	504 359		15 m	1/4" BSP (M)	1/4" BSP (M)	400 bar	27,5 kg
		3/8"	15 m	3/8" BSP (M)	1/4" BSP (M)	400 bar	26 kg
			HIG	H PRESSURE HOT WATER (UP TO	100 °C)		
504 450	504 459	3/8"	15 m	3/8" BSP (M)	1/4" BSP (M)	170 bar	26 kg
AVY-DUTY HOSE	REELS, RM-34 S	ERIES					
			AIR / WATER	/ ANTIFREEZE SOLUTIONS / DIES	EL / LUBRICANTS		
505 232	505 932	1/2"	20 m	3/4" BSP (F)	1/2" BSP (M)	160 bar	36 kg
505 224	505 924	3/4"	15 m	3/4" BSP (M)	3/4" BSP (M)	125 bar	38 kg
			ADBLUE® - DEF / \	WINDSHIELD WASH SOLUTIONS /			<u> </u>
505 524	505 529	3/4"	15 m	3/4" BSP (M)	3/4" BSP (M)	20 bar	39 kg
				GREASE AND HYDRAULIC FLUII	D		J
505 332	505 339	1/2"	20 m	1/2" BSP (M)	1/2" BSP (M)	400 bar	39 kg
AVV_NIITV I ARCI	E CAPACITY HOSE	REFIS RM-1	UU SEBIES				
.AUI-DOII LAIIO	L ONFROITT HOUL	. IIIII- II			c / Direct		
508 125	508 925	1"	15 m	WATER / ANTIFREEZE SOLUTIONS		25 bar	50 !
306 123	308 923	I.		1" BSP (F) UBRICANTS / WASTE OIL EVACUA	1" BSP (F)	25 Dar	50 kg
508 225	508 925	1"	15 m	1" BSP (F)	1" BSP (F)	90 bar	561
508 234	508 924	3/4"	20 m	1" BSP (F)	3/4" BSP (F)	100 bar	56 kg 55 kg
508 234	508 944	3/4"	20 m	1" BSP (F)	3/4" BSP (F)	100 bar	55 kg
508 252	508 944	1/2"	30 m	1" BSP (F)	1/2" BSP (F)	160 bar	57 kg
				1 bor (r)	1/2 bar (r)	100 Dai	33 Kg
AVY-DUTY LARGI	E DELIVERY HOSE	REELS, RIVI-15	U SERIES				
				WATER / DIESEL			

ELECTRONIC METERED CONTROL VALVES FOR OIL AND OTHER FLUIDS, EC70 SERIES				
PART No.	OUTLET NOZZLE TYPE	TECHNICAL DATA		
365 655	30° rigid with semiautomatic non-drip tip, 3/4" BSP (F)	MAXIMUM FLOW RATE	70 l/min	
365 654	Flexible outlet with semiautomatic non-drip tip, 3/4" BSP (F)	ACCURACY	+/- 0,5%	
365 657	30° rigid with semiautomatic non drip tip, 1" BSP (F)	MAXIMUM WORKING PRESSURE OPERATING TEMPERATURE RANGE	100 bar -10 °C to 60 °C 3/4" BSP (F) or 1" BSP (F)	
365 656	Flexible outlet with semiautomatic non drip tip, 1" BSP (F)	FLUID INLET		
		FLUID OUTLET	3/4" BSP (F)	
		WETTED PARTS	Acetal, Aluminium, Stainless steel, Zinc plated steel and brass, NBF	
		FLUID COMPATIBILITY WEIGHT	Oil 2,85 kg	

CONTROL VALVES FOR OIL AND OTHER FLUIDS, PA70 SERIES				
PART No.	OUTLET NOZZLE TYPE	TECHNICAL DATA		
363 053	30° rigid with semiautomatic non-drip tip, 3/4" BSP (F)	MAXIMUM FLOW RATE	90 l/min	
363 054	Flexible outlet with semiautomatic non-drip tip, 3/4" BSP (F)	MAXIMUM WORKING PRESSURE	100 bar	
363 055	30° rigid with semiautomatic non drip tip, 1" BSP (F)	OPERATING TEMPERATURE RANGE	-10 °C to 70 °C	
363 056	Flexible outlet with semiautomatic non drip tip, 1" BSP (F)	FLUID INLET	3/4" BSP (F) or 1" BSP (F)	
		FLUID OUTLET	3/4" BSP (F)	
		WETTED PARTS	Aluminium, Zinc plated steel and brass, NBR	
		FLUID COMPATIBILITY	All types of synthetic and mineral oils, antifreeze solutions, hydraulic fluid	
		WEIGHT	2,05 kg	

ELECTRONIC METERED CONTROL VALVES FOR OIL AND OTHER FLUIDS, EC30 SERIES				
PART No.	OUTLET NOZZLE TYPE	TECHNICAL DATA		
365 521	Hose end meter with no outlet	MAXIMUM FLOW RATE	30 l/min	
365 536	60° rigid with quarter turn opening non-drip tip	ACCURACY	+/- 0,5 %	
365 535	Flexible outlet with 90° angled nozzle with automatic non-drip tip	MAXIMUM WORKING PRESSURE	100 bar	
365 534	Flexible outlet with 90° angled nozzle with quarter turn opening non-drip tip	OPERATING TEMPERATURE RANGE FLUID INLET	-10 °C to 60 °C 1/2" BSP (F)	
365 532	Flexible outlet with automatic non-drip tip	FLUID OUTLET	1/2" BSP (F)	
365 537	Formable outlet with quarter turn opening non-drip tip	WETTED PARTS	Acetal , Aluminium, Stainless steel, NBR, Zinc plated steel, TPU, Polyamide	
365 538	Formable outlet with quarter turn opening narrow non-drip tip (Ø 8 mm)	FLUID COMPATIBILITY WEIGHT	Lubricants, ATF, antifreeze (Glycol) and antifreeze water solutions 1,30 kg	

CONTROL VALVES FOR OIL AND OTHER FLUIDS, PA 40 SERIES					
PART No.	OUTLET NOZZLE TYPE		TECHNICAL DATA		
363 100	No outlet	MAXIMUM FLOW RATE	40 l/min		
363 116	60° rigid outlet and quarter turn non drip tip	MAXIMUM WORKING PRESSURE	100 bar		
363 115	Flexible outlet with 90° tube and automatic non-drip tip	OPERATING TEMPERATURE RANGE	-10 °C to 70 °C		
363 114	Flexible outlet with 90° tube and quarter turn non-drip tip	FLUID INLET FLUID OUTLET	1/2" BSP (F) 1/2" BSP (F)		
363 112	Flexible outlet and automatic non-drip tip	WETTED PARTS	Aluminium, Zinc plated steel, TPU, Polyamide		
363 117	Formable outlet and quarter turn non-drip	FLUID COMPATIBILITY	Lubricants, ATF, antifreeze (Glycol) and antifreeze water solutions		
363 118	Formable outlet and quarter turn parrow non-drip (Ø 8 mm)	WEIGHT	470 g		

MECHANICAL METERED CONTROL VALVES FOR OIL AND OTHER FLUIDS, MC30 SERIES				
PART No.	OUTLET NOZZLE TYPE	TECHNICAL DATA		
METRIC MET	ERS. 0 - 10 LITER DIAL, TOTALIZER IN LITERS - LUBRICANTS	MAXIMUM FLOW RATE	30 l/min	
365 801	No outlet. Includes inlet swivel with shroud	ACCURACY	+/- 0,65 %	
365 803	Flexible outlet with automatic non-drip tip	MAXIMUM WORKING PRESSURE OPERATING TEMPERATURE RANGE	100 bar -10 °C to 60°C 1/2" BSP (F) 1/2" BSP (F)	
365 804	Formable outlet with quarter turn opening non-drip tip	FLUID INLET		
METRIC MET	ERS. 0 - 10 LITER DIAL, TOTALIZER IN LITERS - ANTIFREEZE	FLUID OUTLET		
365 824	Formable outlet with quarter turn opening non-drip tip	WETTED PARTS	Aluminium, Zinc alloy, Stainless steel, NBR, Brass, Steel, TPU, Polyamide	
QUARTS/GALLONS METERS. 4 - 16 QUART DIAL, TOTALIZER IN GALLONS - LUBRICANTS		FLUID COMPATIBILITY WEIGHT	Synthetic and mineral oils, ATF, Antifreeze, Gear oils 1,7 kg	
365 802	No outlet. Includes inlet swivel with shroud			
365 805	Formable outlet with automatic non-drip tip			
365 806	Formable outlet with quarter turn opening non-drip tip			
QUARTS/O	ALLONS METERS. 4 - 16 QUART DIAL, TOTALIZER IN GALLONS - ANTIFREEZE			
365 826	Formable outlet with quarter turn opening non-drip tip			

MECHANICAL METERED PRESET CONTROL VALVES FOR OIL AND OTHER FLUIDS, MP30 SERIES				
PART No.	OUTLET NOZZLE TYPE	TECHNICAL DATA		
METRIC METERS. 0 - 60 liter dial, totalizer in liters		MAXIMUM FLOW RATE	30 l/min	
365 811	Rigid outlet with semiautomatic non drip tip	ACCURACY MAXIMUM WORKING PRESSURE	+/- 0,65 % 100 bar	
QUARTS/GALLONS METERS. 0 - 60 quart dial, totalizer in gallons		OPERATING TEMPERATURE RANGE	-10 °C to 60 °C	
365 812	Rigid outlet with semiautomatic non drip tip	FLUID INLET	1/2" BSP (F)	
QUARTS/GALLONS METERS. 0 - 60 gallon dial, totalizer in gallons		FLUID OUTLET WETTED PARTS	1/2" BSP (F) Aluminium, Zinc alloy, Stainless steel, NBR, Brass, Steel, TPU, Polyamide	
365 813	Rigid outlet with semiautomatic non drip tip	FLUID COMPATIBILITY WEIGHT	Synthetic and mineral oils, ATF, Antifreeze 2 kg	

Non drip tips are manufactured in brass. All models include inlet swivel with shroud and the outlet listed for each model.

GREASE CONTROL VALVE, PG77 SERIES				FOUR-WAY VALVE	
PART No.	OUTLET NOZZLE TYPE	TECHNICAL DATA		PART No.	DESCRIPTION
413 077	30° rigid outlet	MAXIMUM WORKING PRESSURE FLUID INLET	500 bar 1/4" BSP (F)	361 300	Four-way evacuation valve, 1" BSP (F)
413 080	30° rigid, with Z-swivel	FLUID OUTLET	1/8" BSP (F)		, , , , , , , , , , , , , , , , , , , ,
413 082	Flexible outlet with Z-swivel	FLUID COMPATIBILITY WEIGHT	Grease 1 kg		

MANUAL LUBRICATION			WASTE OIL EVACUATION KITS	
PART No.	DESCRIPTION	PART No.	DESCRIPTION	
150 000	Multipressure grease bucket pump, 16 kg	559 101	Waste oil evacuation DF100 pump kit	
320 400	Oil bucket pump, 16 litres	559 501	Waste oil evacuation DP200 pump kit	
157 000	Pedal action grease pump	379 100	Waste oil evacuation PM2 pump kit	
304 500	Lever action metal drum pump for lubricants	559 111	Waste oil evacuation DF100 pump kit with RM-100 hose reel	
300 006	Lever action plastic drum pump for AdBlue® / DEF	559 511	Waste oil evacuation DP200 pump kit with RM-100 hose reel	
101 200	Lever action grease pump, 500 cc			
101 800	Lever action grease pump, 1.000 cc			



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